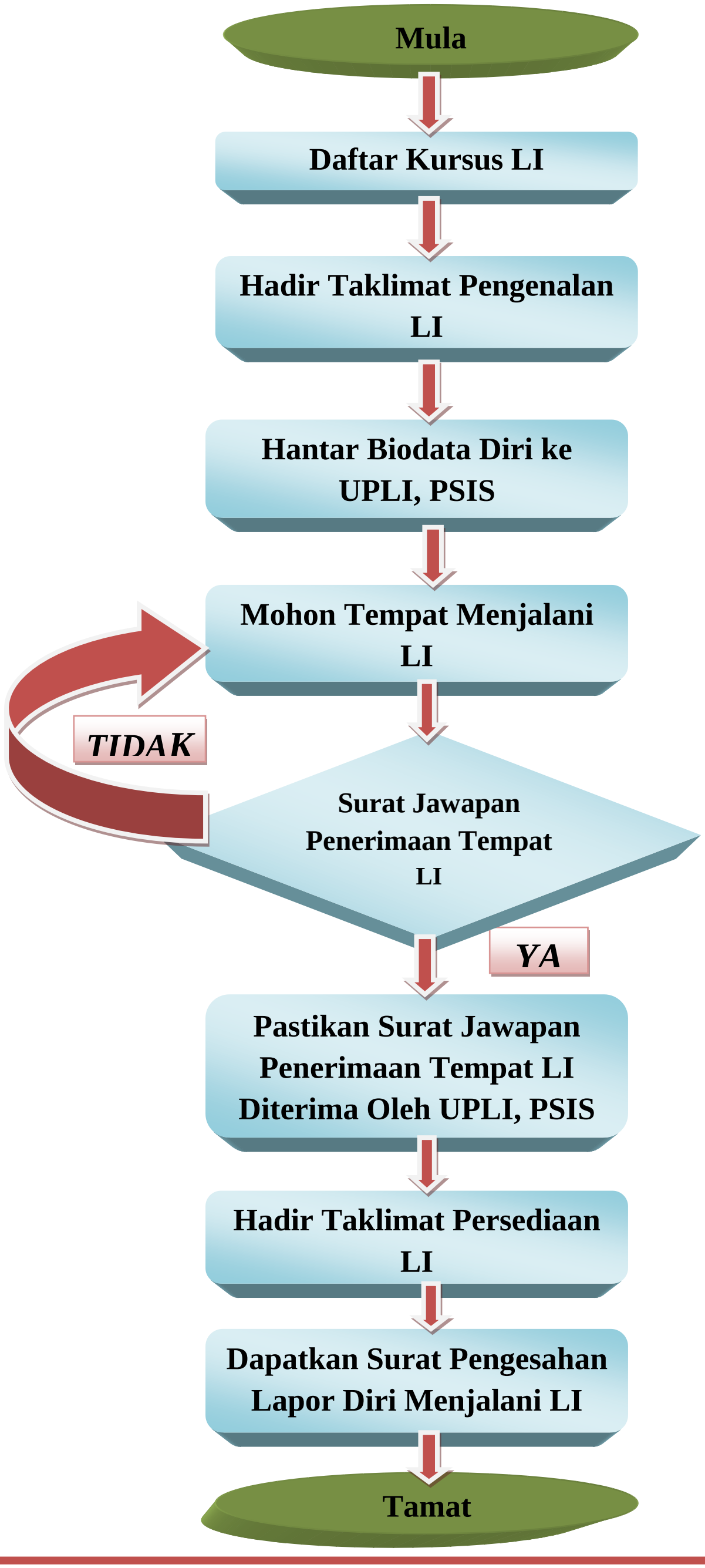PROSES PERSEDIAAN LATIHAN INDUSTRI PELAJAR